



**B5 CORDLESS, beveling machine**  
Maximum bevel width 5 mm / 0.2 in. Edge rounding function.

# B5 CORDLESS

High Performance  
Motor and Gearbox



Art. nr. 25400 (charger 1 Phase - 220V)  
Art. nr. 25410 (charger 1 Phase - 110V)





**B5 cordless is designed for beveling and deburring of edges. Specially designed to produce quality bevels on all types of edges. An all-purpose machine for beveling straight edges, profiles, radiuses and holes. The B5 Cordless with the radius milling head is the ideal solution for deburring of edges and preparing the surface for finishing.**

- Scale for an accurate adjustment of bevel size
- Replaceable head for beveling or deburring of workpiece edges
- Suitable for beveling and deburring of steel, aluminum and other materials.
- High performance, durable, brushless, Power Drive motor.
- The motor is fully enclosed to protect from dust and other particles
- Maintenance free motor with innovative cooling fins for optimal cooling and temperature monitoring.
- High Power lithium-ion batteries by FEIN allow high productivity. High-current batteries provide continuous high current output with 75% higher intensity than an ordinary lithium-ion battery
- Extensive user protection through soft start, restart protection, electronic overload protection and brake.
- The narrow handle, the compact design, the low weight and the smart weight distribution makes it easy to handle.
- LED light illuminates the workspace.
- Monitoring of the battery charge included on the battery.
- Safety Cell technology protects the battery and the machine from overloading, overheating and deep discharge
- Includes stackable case with room for accessories and tools.

**Technical data:**

Bevel angle:	45°
Bevel width:	5mm / 0,2 in
Rounding Radius:	R2.5mm / 0,1 in
Motor:	18V brushless, 1,100-watt input
Battery capacity:	5.2 Ah
Speed:	2500-8500 RPM
Feed:	manual
Weight:	2,9kg (2,2kg without battery) / 6.40lb (4.85lb without battery)
Number of cutting inserts:	4pc



**Price includes:**

- B5 Cordless bevelling and deburring machine (incl. milling head 45°)
- 2 pcs, 18V batteries
- Fast charging station
- Plastic case
- Operating tools
- Manual



**Machine name:**

**Art. nr.**

The B5 Cordless beveling and deburring system (charger 1 Phase - 220V)	25400
The B5 Cordless beveling and deburring system (charger 1 Phase - 110V)	25410

**Accessories:**

**Art. nr.**

Cutting head 45°- including inserts, screws and, roller bearing. Guide roller diameter Ø 22 mm / 0,9 in	25401
Coated cutting inserts- four-sided- set of 10	27231
Edge rounding cutter R2.5 mm / 0,1 in - including inserts, screws, bolts and roller. Guide roller diameter Ø 31 mm / 1,22 in	25402
Cutting inserts for rounding edges R2.5 mm / 0,1 in - pack of 10 pcs	26109
Screw for cutting inserts	27241
Screw for rounding cutting inserts	27242
Spare battery - 18.0 V; 5.2 Ah	92604179020
Spare Charger 220V	92604129010
Spare Charger 110V	92604131010



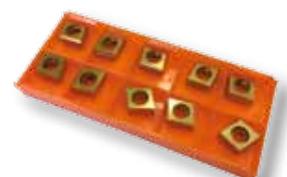
Art. nr. 25401



Art. nr. 25402



Art. nr. 26109



Art. nr. 27231